



Sterling Machinery Exchange
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DAKE P R E S S E S

HYDRAULIC PRESSES

*Electrically - Operated
Hand - Operated
Air - Operated*

ARBOR PRESSES

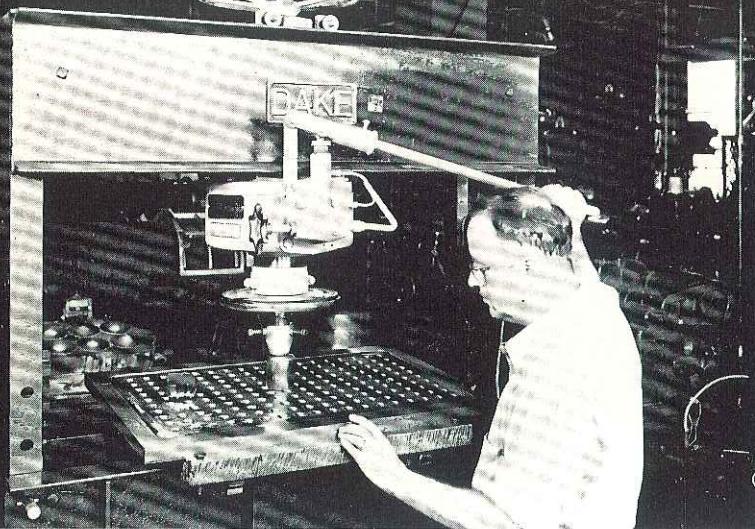
UTILITY PRESSES

CUSTOM-ENGINEERED PRESSES

Catalog 350B

**Sterling**
MACHINERY EXCHANGE

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DAKE Model 75H hand-operated Hydraulic Press used in stamping designs on steel molds. These molds are required for the manufacture of rubber bath mats.

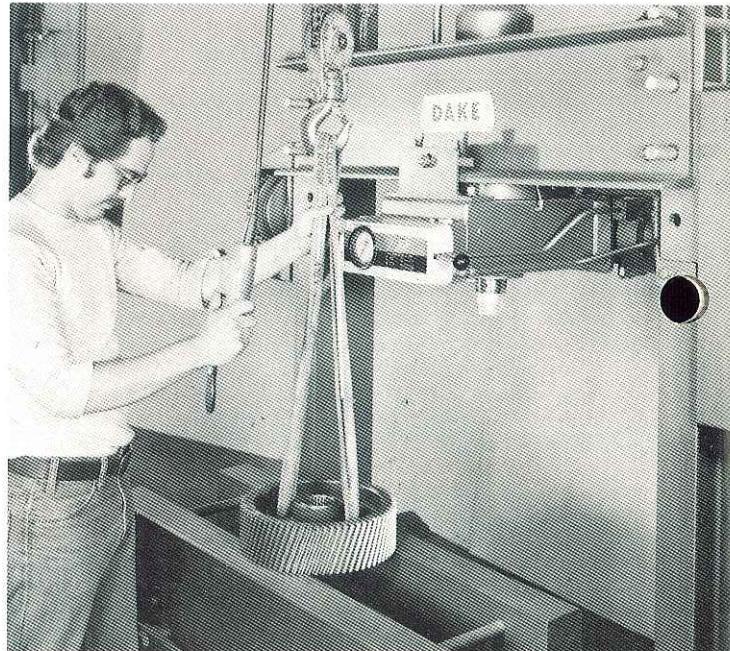


DAKE Model 44-250 50 ton laboratory press with pedestal complete with electrically heated, water cooled platens for laminating and compression molding of rubber and thermosetting plastics.

DAKE

established
1887

Exceptional power ... strength ... versatility ... they're all yours when you choose DAKE Presses. Here is equipment built by a company that for over 70 years has maintained an outstanding reputation. Correct in design, rugged in construction, and built with expert workmanship, DAKE Presses — ranging in capacity from 1 to 200 tons in standard models and up to 1200 tons in custom engineered models — assure you complete satisfaction for production, maintenance, and service work. Choose DAKE...take the leader in the field.



DAKE Model 42-402 75 ton movable table press allowing operator to load the work outside the press with an overhead hoist and then move the table into position for the pressing operation.



Dake Hydraulic Presses

You'll find that the extra-broad line of stock model presses offered by Dake enables you to pick the exact equipment for your particular requirements. For special applications, however, Dake is equipped to design and build a wide range of custom engineered presses. Some examples of these are shown on pages 15 and 16.

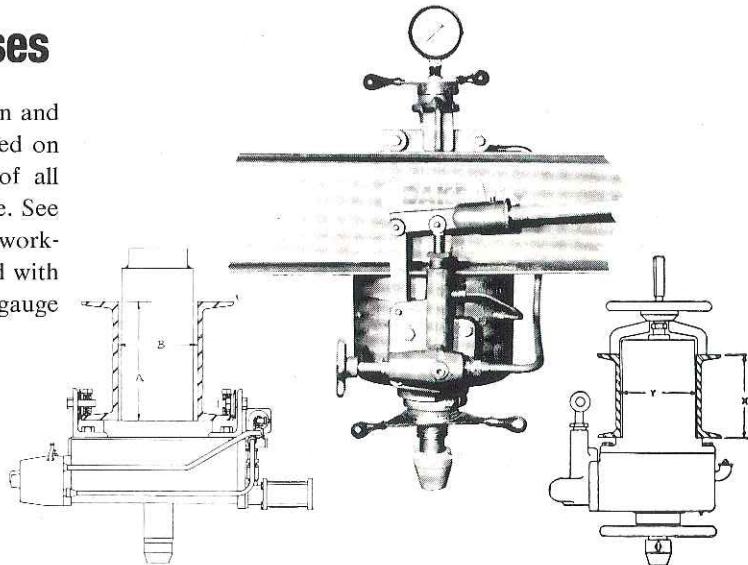
The heart of a Dake Hydraulic Press is the self-contained, movable workhead unit. These workheads are available without the press frame. More detailed information on Hand-Operated, Air-operated, and the single-acting Elec-Draulic I Press workheads is given on pages 4 through 9 of this catalog, along with descriptions of the complete presses.

All the workheads (except on the 25-ton Hand-Operated model) are movable along the head channels. This feature enables the operator to position the workhead quickly for off-center work. The workhead can be locked in any desired location. The hydraulic cylinder is constructed of tough, wear-resistant steel which assures long, efficient, service-free operation.

The Air-Hydraulic and Elec-Draulic I Presses feature automatic "rapid ram approach" to move the rams quickly to the work. The Hand-Operated Presses are equipped with screw type auxiliary rams that can be advanced rapidly to the work with a convenient handwheel. On all models, a release valve automatically returns the ram to the starting point.

Workheads For Dake Hydraulic Presses

The illustration at the right shows the self-contained construction and roller mounting of the 50-ton Hand-Operated workhead furnished on the Model 50-H Dake Hydraulic Press. The workhead units of all Dake presses can be furnished separately for use with any frame. See details and dimensional specifications below. All hydraulic workheads (except on the 25-ton Hand-Operated model) are equipped with roller mountings, and all are furnished complete with pressure gauge and a flat ram nose for pressing.



specifications

Capacity Tons	HAND OPERATED					AIR-OPERATED					ELEC-DRAULIC I					
	Model No.	Item Code No.	Shipping Weight Pounds	"X" Inches	"Y" Inches	Model No.	Item Code No.	Air Pressure Required PSI	Shipping Weight Pounds	"A" Inches	"B" Inches	Model No.	Item Code No.	Shipping Weight Pounds	"A" Inches	"B" Inches
25	25HW	07006	160	7	5	6-226	06226	90-160	345	7	5	5-026	05026	425	8	7
						6-426	06426	90-160	370							
50	50HW	07007	275	8	7	6-251	06251	90-160	365	8	7	5-051	05051	550	8	7
						6-451	06451	90-160	390							
75	75HW	07008	350	12	8	6-276	06276	90-160	420	12	8	5-076	05076	650	12	8
						6-476	06476	90-160	445							
125	125HW	07009	865	18	12											
150	150HW	07010	875	18	12	6-651	06651	90-160	790	18	12	5-151	05151	995	18	12
						6-851	06851	90-160	815							
200						6-901	06901	100-160	850	20	12	5-201	05201	1080	20	12

Dake Elec-Draulic I Single-Acting Presses

general features

The Dake line of Elec-Draulic I single-acting presses includes a model ideally suited to a broad range of bending, forming, straightening, and general pressing operations in production or in the tool room. All are fast operating, and ruggedly constructed for long, dependable operation and minimum maintenance.

RAPID RAM APPROACH—Automatically moves the ram quickly to the work. Saves valuable production time.

VARIABLE RAM SPEED—Fingertip control of the ram movement makes the Elec-Draulic I Press ideal for bending, straightening, forming or any work requiring absolute control of the pressure applied.

MOVABLE WORKHEAD—Self-contained. Roller mounted on ball bearings to permit moving quickly to any point along the head channels for off-center work. Locking screws are provided.

HEAVY-DUTY FRAME—Rigid, arc-welded steel, reinforced throughout.

SAFETY VALVE—Protects against overloads.

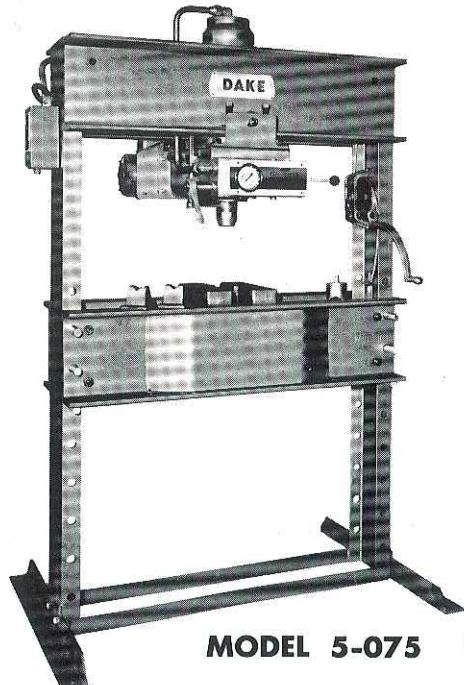
MODERN DESIGN—All operating controls and pressure gauge are at a convenient working height.

ADJUSTABLE TABLE—Self-locking hoist permits quick, easy adjustment.

STROKE INDICATOR—For accurate ram control.

AUTOMATIC RAM RETURN—Ram starts to return as soon as the release valve is opened. It may be stopped at any point by closing the release valve.

MOTOR—Furnished as standard equipment. Constant running; not necessary to start and stop it for each operation.



MODEL 5-075

Standard Equipment on All Models

Structural steel frame; self-contained workhead including 2-HP, 230/460 volt, 60 cycle, 3 phase motor and switch; pressure gauge; safety valve; self-locking table hoist; two forged steel V-blocks; two forged steel table plates; flat ram nose for pressing; V-ram nose for straightening; and stroke indicator.

specifications

Press Model No.	Item Code No.	Capacity Tons	Ram Speed Inches/Min.		Motor HP	Motor RPM	Overall Height Inches	Floor Space Inches	Travel of Table Inches	Travel of Ram Inches	Width between Uprights Inches	Width between Table Channels Inches	Maximum Distance Ram to Table Inches	Shipping Weight Pounds
			Adv.	Press										
5-025	05025	25	80	14	2	1800	85	36x43½	35	10	32¾	7¼	40	1000
5-050	05050	50	40	7	2	1800	87	36x43½	35	10	32¾	7¼	40	1320
5-075	05075	75	28	5	2	1800	86	36x55½	30	10	44	8¼	36	1650
5-150	05150	150	16	2¾	2	1800	95	42x66	20	16	48	12¼	30	3000
5-200	05200	200	16	2¾	3	1800	100	48x64	24	16	48	18¼	30	4380

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Dake Elec-Draulic II Double-Acting Presses

general features

The versatile line of Dake Elec-Draulic II Double-Acting hydraulic presses offer a combination of features not available in the single-acting models. They're designed to deliver extra-long, low-maintenance service life on a wide variety of shop applications which require a pulling force of the ram as well as the pressing force.

DOUBLE-ACTING CYLINDER—A heavy duty, precision-built, double-acting cylinder for lifting as well as pressing and utilize a unique Tee ring seal.

VARIABLE RAM SPEED—Dake's own throttling type 4 way valve varies the ram speed and pressure build-up with the control lever at a convenient operator location.

HEAVY-DUTY FRAME—The extra-rigid, arc-welded steel frame is reinforced throughout for strength and stability.

SAFETY VALVE—Safety relief valve guards against overloads.

MODERN DESIGN—All operating controls and pressure gauge are positioned at a convenient working height. All hydraulic lines are of seamless steel tubing.

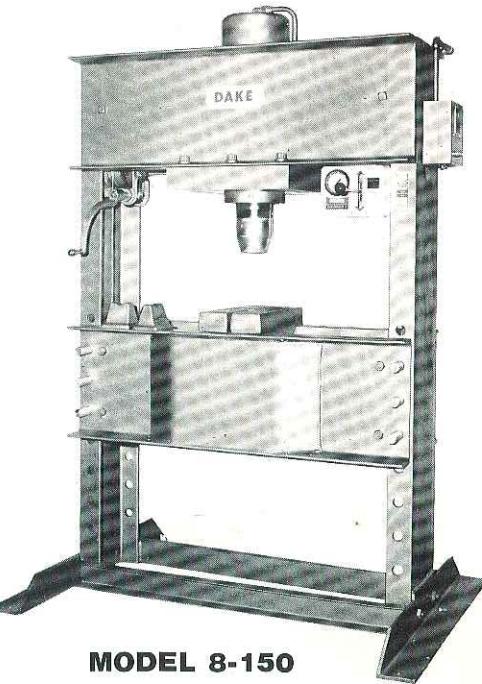
ADJUSTABLE TABLE—Pinned table resists pressing and pulling force of the large-diameter ram. Self-locking table hoist is provided for quick, easy adjustment.

PUMP—Dake's constant volume, axial piston type. Quiet operation utilizing a locked hydraulic circuit.

MOTOR—Constant running, guarded. Furnished as standard equipment.

specifications

Model	Item Code No.	Capacity Tons		Ram Speed Inches/Min.		Motor HP	Motor RPM	Overall Height In.	Floor Space In.	Travel of Table In.	Travel of Ram In.	Width Between Uprights In.	Width Between Table Channels	Maximum Distance Ram to Table, In.	Shipping Weight Lbs.
		Press	Pull	Pressing	Return										
8-025	08025	25	10	15	35	2	1800	83	36x43½	35	10	32¾	7¼	46¾	1060
8-050	08050	50	18	8	22	2	1800	86	36x43½	35	10	32¾	7¼	45½	1360
8-075	08075	75	28	5	15	2	1800	86	36x55½	30	10	44	8¼	37½	1950
8-080	08080	75	28	30	80	10	1800	86	36x55½	30	10	44	8¼	37½	2100
8-150	08150	150	65	17	38	10	1800	95	42x66	20	16	48	12¼	31¾	3620
8-200	08200	200	78	8	10	7½	1800	106	48x64	24	16	48	18¾	30	6100



MODEL 8-150

Standard Features on All Models

Structural steel frame; double-acting workhead; pressure gauge; safety relief valve; throttling type 4 way valve; table hoist; two forged steel Vee Blocks, two forged steel table plates; flat ram nose for pressing (removable) motor and pump.

Dake Air Operated HYDRAULIC PRESSES

general features

RAPID RAM APPROACH — Automatically moves the ram quickly to the work. Saves valuable production time.

MOVABLE WORKHEAD — Self-contained. Roller mounted on ball bearings to permit moving quickly to any point along the head channels for off-center work. Locking screws are provided.

HEAVY DUTY FRAME — Rigid arc-welded steel, reinforced throughout.

SAFETY VALVE — Protects against overloads.

MODERN DESIGN — All operating controls and

pressure gauge are at a convenient working height.

ADJUSTABLE TABLE — Self-locking hoist permits quick, easy adjustment.

STROKE INDICATOR — For accurate control of ram.

AUTOMATIC RAM RETURN — Ram starts to return as soon as the release valve is opened. It may be stopped at any point by closing the valve.

NO HAND PUMPING — The air driven hydraulic pump delivers oil pressure sufficient to develop the full capacity of the press.

specifications

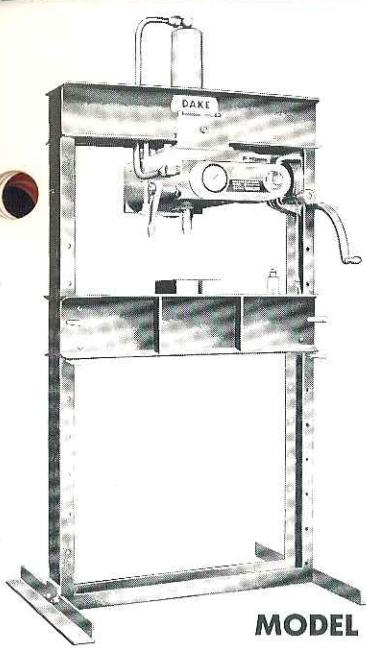
Press Model No.	Item Code No.	Capacity Tons	Air Pressure Pounds	Number of Pumps	Ram Speed Inches/Min.			Overall Height Inches	Floor Space Inches	Travel of Table Inches	Travel of Ram Inches	Width between Uprights Inches	Width between Table Channels	Maximum Distance Ram to Table Inches	Shipping Weight Pounds
					Adv.	Press [®]	Return								
6-225	06225	25	90-160	1	110	6	120	81	30x42½	35	10	33½	5¾	36	750
6-425	06425		90-160	2	100	10									800
6-250	06250	50	90-160	1	65	3									1100
6-450	06450		90-160	2	55	5	60	87	36x43½	35	10	32¾	7¼	40	1150
6-275	06275	75	90-160	1	45	2									1500
6-475	06475		90-160	2	40	3½	45	86	36x55	30	10	44	8¼	36	1550
6-650	06650	150	90-160	1	25	1									3000
6-850	06850		90-160	2	22	2	25	95	42x66	20	16	48	12¼	30	3050
6-900	06900	200	100-160	2	22	2	25	100	48x64	24	16	48	18¼	30	4380

[®]Under no load — Slows down with load.



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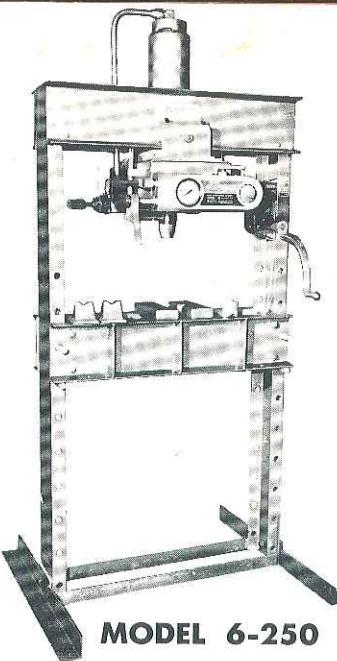
25 TON

**MODEL 6-225**

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; safety valve; self-locking table hoist; two steel combination table plates and V-blocks; flat ram nose for pressing; V-ram nose for straightening; and stroke indicator.

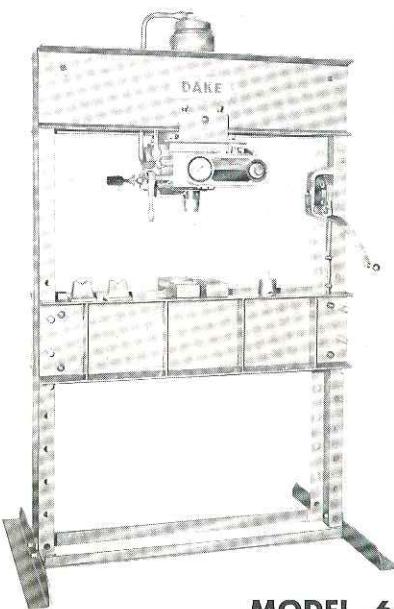
50 TON

**MODEL 6-250**

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; safety valve; self-locking table hoist; two forged steel table plates; two forged steel V-blocks; flat ram nose for pressing, V-ram nose for straightening; and stroke indicator.

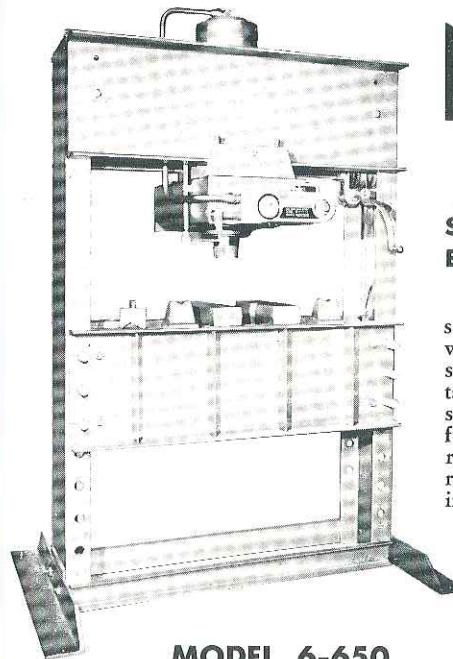
75 TON

**MODEL 6-275**

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; safety valve; self-locking table hoist; two forged steel table plates; two forged steel V-blocks; flat ram nose for pressing, V-ram nose for straightening; and stroke indicator.

150 TON

**MODEL 6-650**

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; safety valve; self-locking table hoist; two forged steel table plates; two forged steel V-blocks; flat ram nose for pressing, V-ram nose for straightening; and stroke indicator.

One of the greatest values in shop type presses is this 75 ton DAKE "Air-Hydraulic" Press. Its many features and reliable power are matched by no other press near its low cost. Machine shops, tool and die shops, truck repair stations, and many other businesses find this press essential to their profitable operation.

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Power to meet the demands of the heaviest types of press work is offered by this 150 ton DAKE "Air-Hydraulic" Press. Heavy industry, steel fabricating shops, maintenance and repair shops for heavy equipment will find that this press fills their requirements perfectly.

Dake Hand-Operated HYDRAULIC PRESSES

general features

STEEL CYLINDER — Extra-Heavy duty hydraulic cylinder fabricated of heavy walled seamless steel tubing. The bore is a burnished finish for long packing life.

HEAVY DUTY FRAME — Rigid arc-welded steel, reinforced throughout.

AUXILIARY RAM — Screw type, advanced quickly to the work with a convenient handwheel.

MOVABLE WORKHEADS — All (except the 25 ton model) are roller mounted so that they can easily be moved along the head channels to handle off-center work. All are compact self-contained units. A handwheel locks the workheads in position.

ADJUSTABLE TABLE — Self-locking hoist permits quick, easy adjustment.

AUTOMATIC RAM RETURN — Ram starts to return as soon as the release valve is opened. It may be stopped at any point by closing the valve.

PRESSURE GAUGE — Large dial type, graduated in tons.

SAFETY BY-PASS — Prevents ram from being extended too far.

CONSERVATIVELY RATED — Actually tested at 10% greater pressures than their rating.

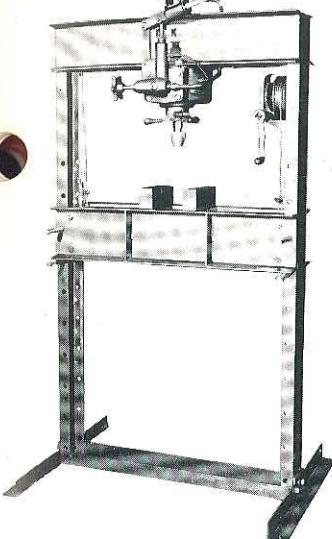
specifications

Press No.	Item Code No.	Capacity Tons	Height Overall Inches	Floor Space Inches	Travel of Table Inches	Travel of Ram Inches	Travel of Screw Inches	Width between Uprights (Largest Dia. Work) Inches	Width between Table Channels (Largest Arbor) Inches	Maximum Distance of Ram to Table in Lowest Position Inches	Shipping Weight Pounds
25H	07001	25	76	30x42½	35	5	5	33½	5¾	39	450
50H	07002	50	85	36x43½	35	4	7	32¾	7¼	40	810
75H	07003	75	87	36x55	30	4½	7	44	8¼	36	1245
125H	07004	125	95	42x66	20	8	8	48	12½	25	2750
150H	07005	150	95	42x66	20	8	8	48	12¼	25	2750

25 TON

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; self-locking table hoist; two steel combination table plates and V-blocks; and a flat ram nose for pressing.

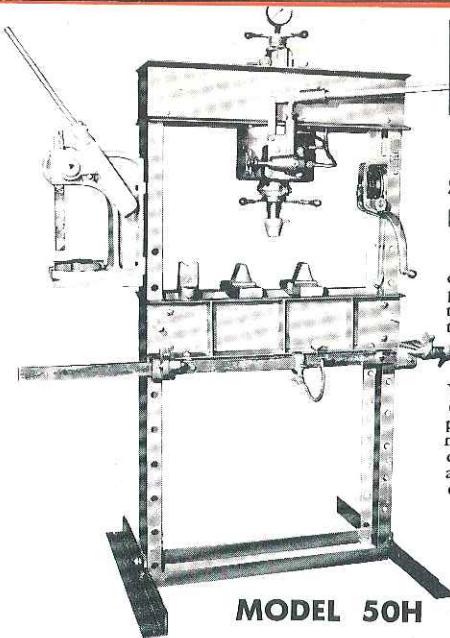
**MODEL 25H**

This Model 25H DAKE Hand-Operated hydraulic press is designed to handle the lighter pressing jobs that turn up so frequently in every shop. Its conservative rating allows its use to full capacity constantly.

50 TON

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; self-locking table hoist; two forged steel table plates; two forged steel V-blocks; flat ram nose for pressing, and a V-ram nose for straightening. (The photograph shows the press with optional equipment not furnished as standard including a side press, testing attachment, and dial test indicator. See page 10.)

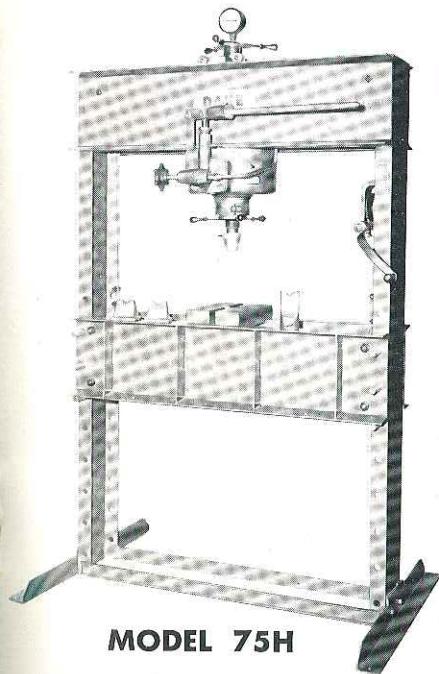
**MODEL 50H**

Here is an all around press for all types of applications. The 50H DAKE Hand-Operated press combines rugged construction, extreme versatility, and large capacity with low cost. It is widely used for straightening, bending, forming and many other operations.

75 TON

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; self-locking table hoist; two forged steel table plates; two forged steel V-blocks; flat ram nose for pressing; and a V-ram nose for straightening.

**MODEL 75H**

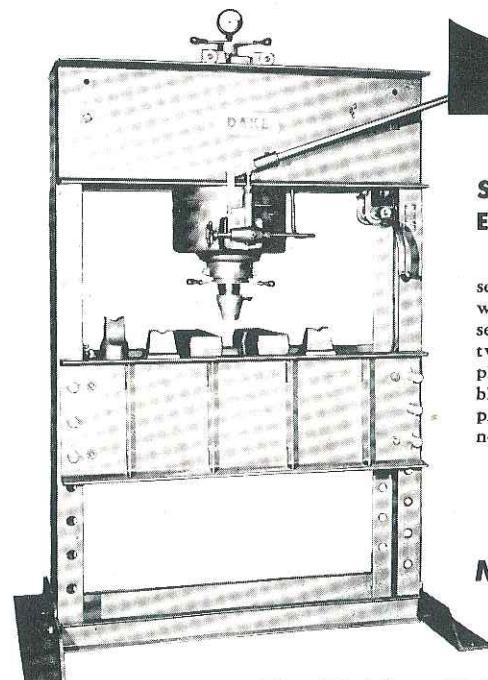
75 tons of force is readily available with this Model 75H DAKE Hand-Operated hydraulic press . . . force for small die try-out, truck repair, light hobbing, maintenance, assembling press fit parts, and countless other uses.

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125 TON

STANDARD EQUIPMENT

Structural steel frame; self-contained hydraulic workhead; pressure gauge; self-locking table hoist; two forged steel table plates; two forged steel V-blocks; flat ram nose for pressing; and a V-ram nose for straightening.

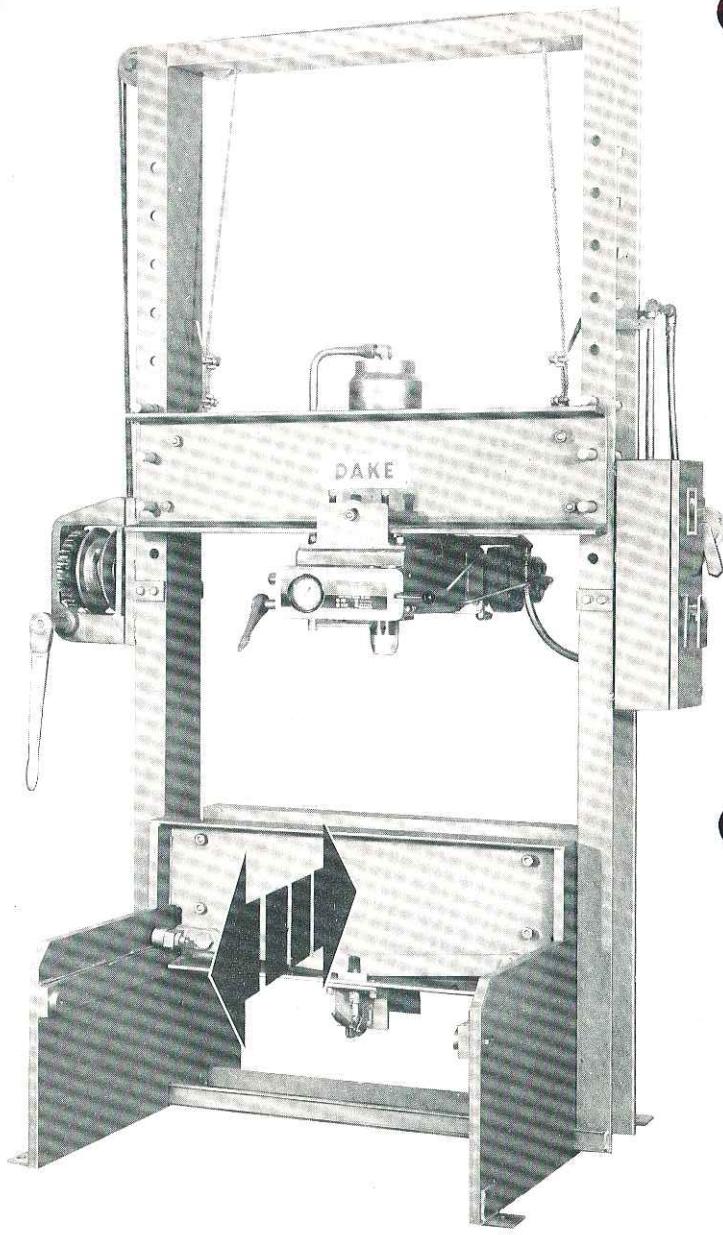
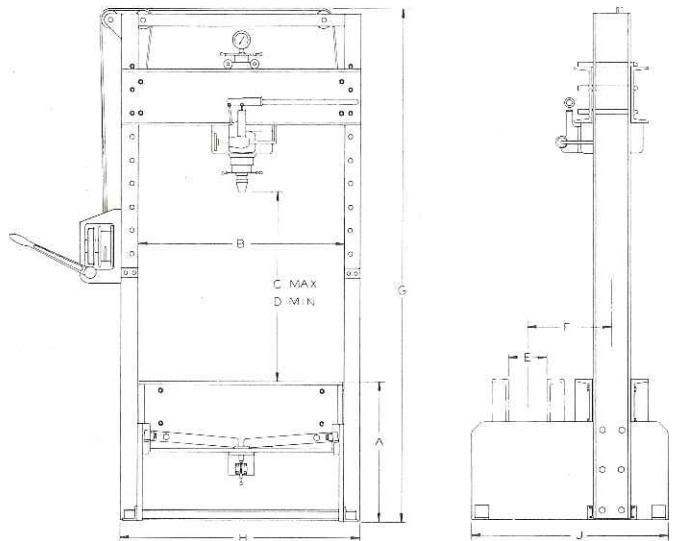
**MODEL 125H**

The Model 125H DAKE Hand-Operated hydraulic press can handle the largest and heaviest work. County and state road commission garages, large machinery fabricators, and maintenance shops for large equipment have found this press to be a necessity for completing heavy work in the shortest possible time.

Dake Movable Table HYDRAULIC PRESSES

Let you load heavy, awkward workpieces outside the press—and then move them easily into pressing position.

Dake Moveable Table Hydraulic Presses quickly solve the problem of handling large, heavy or awkward workpieces on a variety of shop pressing operations. Just slide the table out of the press frame, load the work by overhead crane or hoist, then easily roll the table into pressing position under the workhead. Use it for all types of bending, forcing, forming, straightening, assembling, disassembling and press fitting applications. Tables are roller-bearing mounted for ease of movement and are secured in the pressing position by two conveniently-located, positive table locks. Self-contained workheads can be easily moved from left to right along head channels for offset work (except on Model 42-200 and all Elec-Draulic II Double-Acting Models) and can be adjusted vertically by means of a rugged, self-locking head channel hoist. Rigid, arc-welded steel frames mean years of accurate, heavy-duty service.

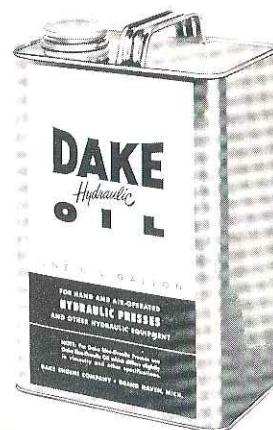


specifications

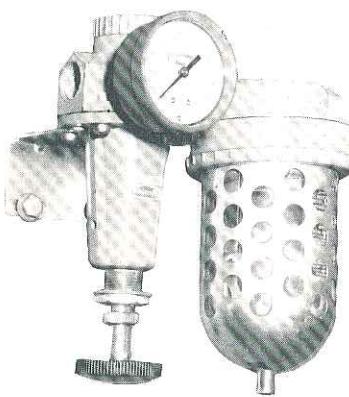
Capacity (tons)	Operation	Model	A	B	C	D	E	F	G	HxJ	Shipping Weight (lbs.)
25	Hand	42-200	30	32 $\frac{3}{4}$	40	10	7 $\frac{1}{4}$	22	100	37x42	1150
	Air	42-300	30	32 $\frac{3}{4}$	37	7	7 $\frac{1}{4}$	22	100	37x42	1350
	Elec-Draulic I (Single Acting)	42-400	30	32 $\frac{3}{4}$	37	7	7 $\frac{1}{4}$	22	100	37x42	1450
	Elec-Draulic II (Double Acting)	42-500	30	32 $\frac{3}{4}$	37	7	7 $\frac{1}{4}$	22	100	37x42	1275
50	Hand	42-201	30	32 $\frac{3}{4}$	40	10	7 $\frac{1}{4}$	22	108	37x43	1420
	Air	42-304	30	32 $\frac{3}{4}$	40 $\frac{7}{8}$	10 $\frac{1}{8}$	7 $\frac{1}{4}$	22	108	37x43	1500
	Elec-Draulic I (Single Acting)	42-401	30	32 $\frac{3}{4}$	40 $\frac{7}{8}$	10 $\frac{1}{8}$	7 $\frac{1}{4}$	22	108	37x43	2200
	Elec-Draulic II (Double Acting)	42-501	30	32 $\frac{3}{4}$	44	14	7 $\frac{1}{4}$	22	114	37x43	2200
75	Hand	42-202	30	44	40	10	8 $\frac{1}{4}$	22	110	52x47	2350
	Air	42-308	30	44	41 $\frac{3}{4}$	11 $\frac{3}{4}$	8 $\frac{1}{4}$	22	110	52x47	2450
	Elec-Draulic I (Single Acting)	42-402	30	44	41 $\frac{3}{4}$	11 $\frac{3}{4}$	8 $\frac{1}{4}$	22	110	52x47	2650
	Elec-Draulic II (Double Acting)	42-502	30	44	43 $\frac{3}{8}$	13	8 $\frac{1}{4}$	22	116	52x47	2950
150	Hand	42-203	34	48	60	10	12 $\frac{1}{4}$	30	145	56x58	3750
	Air	42-312	34	48	64 $\frac{1}{4}$	14 $\frac{1}{4}$	12 $\frac{1}{4}$	30	145	56x58	3660
	Elec-Draulic I (Single Acting)	42-403	34	48	64 $\frac{1}{4}$	14 $\frac{1}{4}$	12 $\frac{1}{4}$	30	145	56x58	4700
	Elec-Draulic II (Double Acting)	42-503	34	48	65 $\frac{1}{2}$	15 $\frac{1}{2}$	12 $\frac{1}{4}$	30	150	56x58	4700

Attachments HYDRAULIC PRESSES

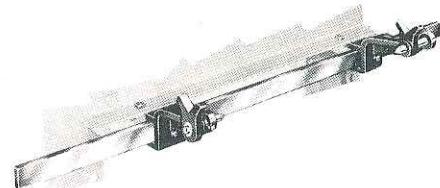
DAKE HYDRAULIC OIL is recommended for all hand, air and electrically operated hydraulic presses, and is ideally suited to use in a variety of other hydraulic equipment. It will not gum or corrode; it inhibits rust, preserves packing leathers, and can be used safely at extreme temperatures.



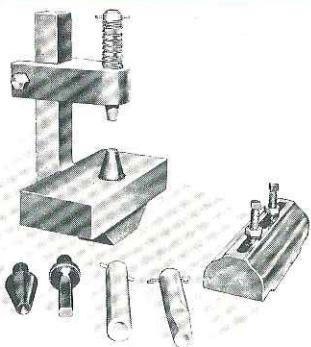
FOOT VALVE NO. A-105 — with hose. For use with air presses where foot control is desired. The press ram will move somewhat slower when this valve is used. Complete with hose, fittings and check valve, ready to connect to air press. Shipping weight 7 lbs. Item Code No. 08006.



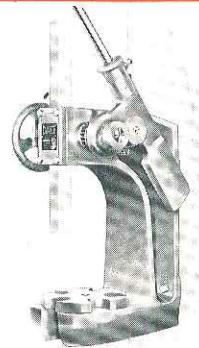
AIR FILTER AND REGULATOR NO. 8-012. Combination air regulator and filter assembled on air press frame complete with flexible line to workhead. Item Code No. 08012.



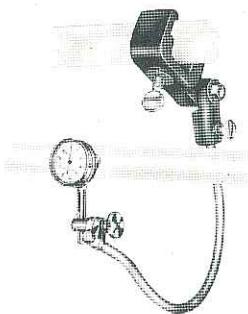
TESTING ATTACHMENT No. 38-25. Supports work up to 64 inches on Dake Hydraulic Presses during straightness tests with No. 35-20 Dial Test Indicator. V-blocks hold centerless pieces. Work with centers is mounted between centers. Centerheads slide on rectangular bar. Bracket connections. Shipping weight 35 lbs. Item Code No. 08002.



RING GEAR RIVETING ATTACHMENT No. 1RF. For upsetting rivets cold so that holes will be completely filled with metal. Attachment is made so that it will fit our 50-ton or 75-ton presses. Rivet set held in raised position by a spring. Welded construction with square upright assures positive alignment of rivet set. Complete with two flat anvils, one cupped anvil, $\frac{5}{16}$ " and $\frac{3}{8}$ " rivet set, $\frac{7}{16}$ " and $\frac{1}{2}$ " rivet set. Shipping weight 135 lbs. Item Code No. 08001.



SIDE PRESS No. 1 3/4. 3-Ton Ratchet-Type Single Leverage Press which can be bolted to side of all Dake Hydraulic Presses. Convenient for handling small jobs. Approximate pressure 3 tons. Largest diameter of work 14 in. Capacity over table 11 1/4 in. Capacity over table plate 10 1/2 in. Largest diameter arbor 2 in. Shipping weight 125 lbs. Item Code No. 02007.

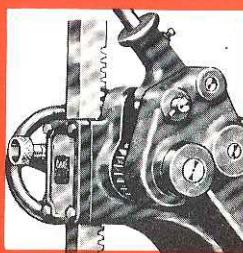


DIAL TEST INDICATOR No. 35-20. For accurately testing work during straightening operations. Simple, reliable, easy to read, and sensitive to .001 inch. Adjustable bracket supports a gooseneck arm for holding indicator during tests. Shipping weight 2 lbs. Item Code No. 08003.

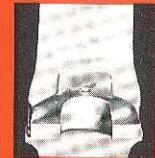
Arbor Presses

The frame of a DAKE Arbor Press is a heavy semi-steel casting. Long, carefully machined bearings guide the ram perpendicularly to the table. The table is machined to provide an accurate work support. The machined tableplate has slots to hold arbor work over the table opening. The bases of bench-type presses are drilled for bolting to a bench or pedestal.

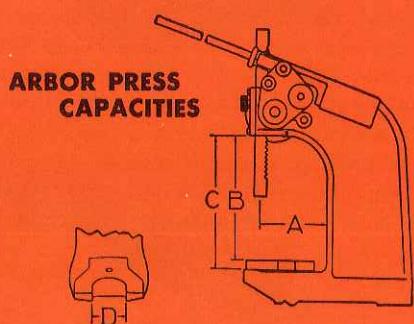
The square ram of a DAKE Arbor Press has larger bearing surfaces, which prolong service life. The machined ram bearing plate is held securely to the frame by four large cap screws, permitting take-up for possible wear.



SQUARE RAM — The square ram provides larger bearing surface and longer service life. A shimmed cap provides take-up for wear.



MACHINED TABLE — The machined table surface gives accurate work support. The tableplate is slotted for arbor work.

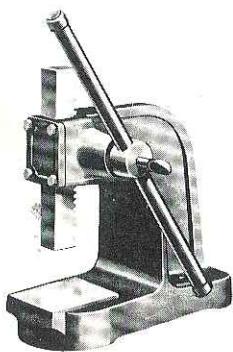


- A **RADIUS OF WORK** — Largest diameter of work is twice the distance from center of ram to frame.
- B **CAPACITY OVER TABLEPLATE** — Distance from top tableplate to ram in highest position.
- C **CAPACITY OVER TABLE** — Distance from table to ram in highest position.
- D **LARGEST ARBOR** — Size of opening in base for arbor work.

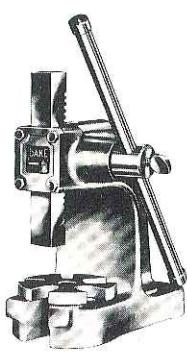
Single Leverage PRESSES

Designed for light production and assembly work. Most models have a large opening in base for arbor work, and are equipped with a slotted

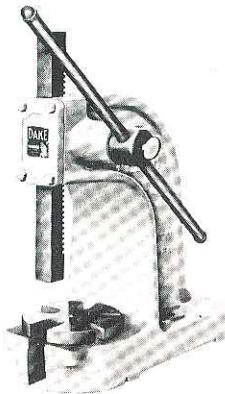
tableplate. Nos. X and Y have solid square table. Pedestal can be furnished on all except No. 00 and X.



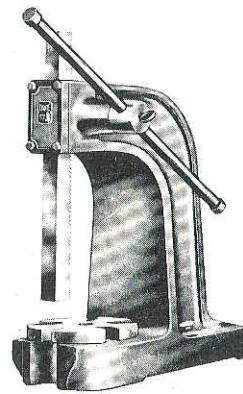
MODEL X



MODEL 00



MODEL 0



MODEL 1

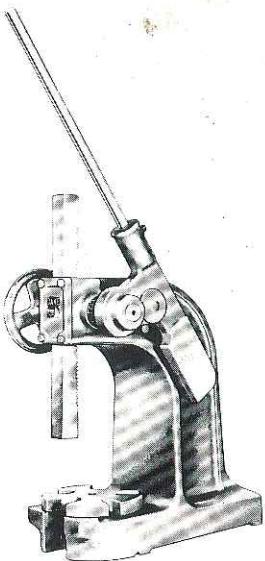
specifications

Press No.	Item Code No.	Approx. Tons Pressure	Large-est Diam. Work Inches	Large-est Diam. Arbor Inches	Capac-ity Over Table Plate Inches	Capac-ity Over Table Plate Inches	Size and Length of Ram Inches	Bench Space Inches	Height of Press Body Inches	Lever-age Ratio	Ship-ping Weight Pounds	Floor Space Inches	Height Pedes-tal Inches	Ship-ping Weight Pedes-tal Pounds
X	01001	1	7	—	4 1/2	—	1 x1 x 7 1/2	4 1/4 x 9 1/2	9	25-1	25	—	—	—
Y	01002	1 1/2	9	—	7 3/4	—	1 x1 x12	6 x15	14 1/2	32-1	60	10x18	36	50
00	01004	1	7	1	5	4 1/2	1 x1 x 7 1/2	4 1/4 x 9	9 3/8	25-1	25	—	—	—
0	01005	1 1/2	9	1	7 3/4	7 1/8	1 x1 x12	6 x14	14 1/2	32-1	65	10x18	36	50
1	01006	3	14	2	11 1/2	10 1/4	4 x1 1/4 x16 1/2	7 1/4 x18	19	36-1	130	12x21	36	70

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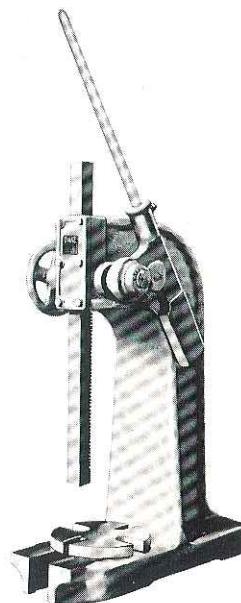
Ratchet Type SINGLE LEVERAGE PRESSES



MODEL 1 1/2

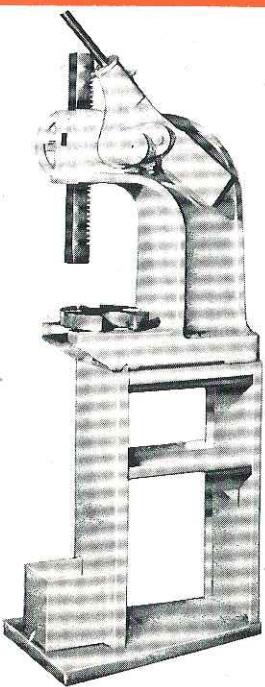
The DAKE Nos. 1 1/2, 1 1/2B, 3A, and 4M Presses are operated with a ratchet device which permits using lever in most convenient position — has counterweight for quick return of lever after down stroke. Lever and ratchet pawl are mounted in counterweight. Handwheel advances ram to work in an instant. Pedestals are available on Nos. 1 1/2, 1 1/2B, and 3A. No. 4M is a floor model press.

The No. 1 1/2 Press is a favorite with garages, service stations, and appliance shops for general service work up to 3 ton capacity. The No. 1 1/2 is equipped with an automatic friction brake that allows the ram to be held in any desired position.



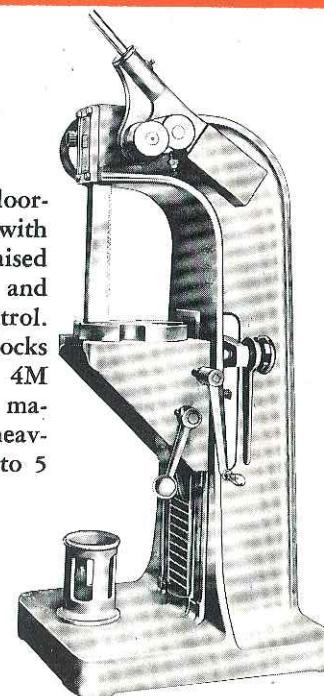
MODEL 1 1/2B

The No. 1 1/2B Press was designed for keyway broaching and is similar to the No. 1 1/2 press except for longer ram and greater distance over table. The No. 1 1/2B press also has a larger ram bearing surface for guiding the broach and has an extra-large table surface. The No. 1 1/2B press makes an ideal all-around shop press.



MODEL 3A

The No. 3A Press, shown mounted on a pedestal, is a larger machine for heavier classes of work up to 5 tons. The No. 3A press comes equipped with a hand-operated brake to hold the ram in position.



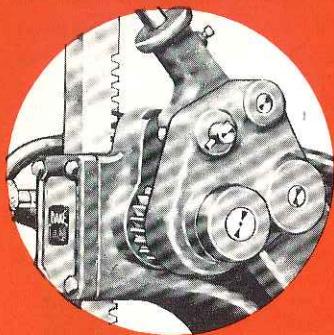
MODEL 4M

The No. 4M is a floor-type press equipped with an adjustable table, raised and lowered by rack and pinion with crank control. A heavy-duty clamp locks table in position. The 4M press is used in larger machine shops handling heavier classes of work up to 5 tons.

specifications

Press No.	Item Code No.	Approx. Tons Pressure	Largest Diam. Work Inches	Largest Diam. Arbor Inches	Capacity Over Table Inches	Capacity Over Table Plate Inches	Size and Length of Ram Inches	Bench Space Inches	Height of press Body Inches	Leverage Ratio	Shipping Weight Pounds	Floor Space Inches	Height Pedestal Inches	Shipping Weight Pedestal Pounds
1 1/2	02001	3	14	2	11 1/2	10 3/4	1 1/4 x 1 1/4 x 16 1/2	7 1/4 x 18	19	48-1	145	12 x 21	36	70
1 1/2B	02002	3	14	2	18 1/4	17 1/2	1 1/4 x 1 1/4 x 24 1/2	8 1/4 x 21	28	48-1	196	18 x 24	33	125
1 3/4	02007	3	14	2	11 1/2	10 3/4	1 1/4 x 1 1/4 x 16 1/2	—	18 1/2	48-1	125	—	—	—
3A	02004	5	20	4	16	14 1/2	2 1/2 x 2 x 23	10 x 24	28 1/2	55-1	450	18 x 28 1/2	33	150
4M	02006	5	20	5 1/4	26	24 1/2	2 1/2 x 2 x 23	—	58	55-1	1045	21 1/2 x 29	—	—

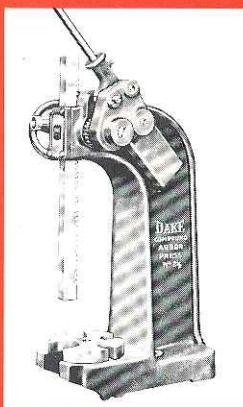
Compound Leverage PRESSES



COMPOUND LEVERAGE MECHANISM

Permits the operator to apply great pressures with minimum effort. Single or compound leverage is quickly obtained merely by inserting or extracting the sliding pin. When operating as a compound leverage press, the lever operates through the compound mechanism to step up the pressure applied to the ram.

In shops where heavier classes of press work are encountered, the combination ratchet and compound leverage presses are recommended. There are 7 models available ranging from 6 to 25 tons capacity. Nos. 2, 2B, 2½, and 3 have fixed machined table surfaces for work support and No. 4 has table with rack and pinion adjustment. Nos. 5 and 6 have two swinging tables for various heights. Nos. 2, 2B, 2½, and 3 are bench-type presses available with floor pedestals. Nos. 4, 5, and 6 are heavy-duty floor-type machines.

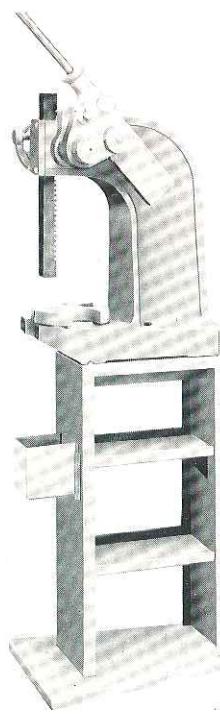


MODEL 2B PRESS

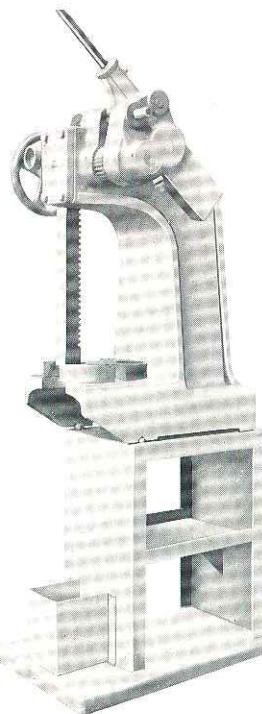
Designed for electrical and generator work and is the same as the No. 2 except that it has 5½" opening for arbors.

MODEL 2½ PRESS

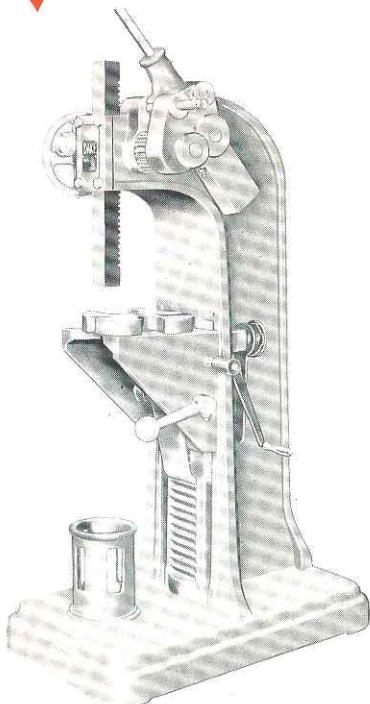
Same as the No. 2 Press except that it has 21" capacity over table, 19¾" over table-plate.



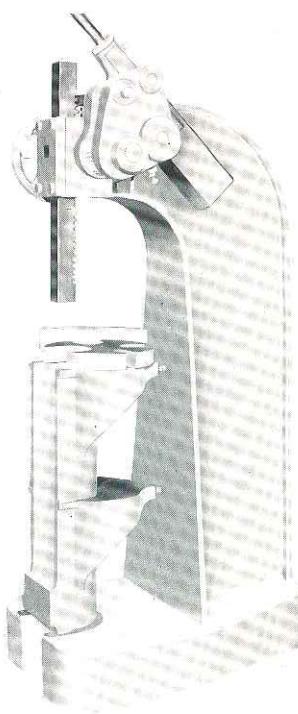
MODEL 2



MODEL 3



MODEL 4



MODEL 5

specifications

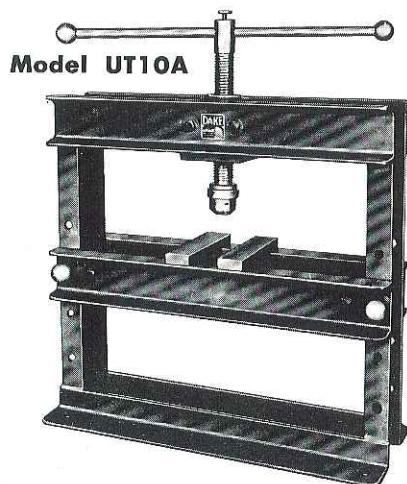
Press No.	Item Code No.	Ap-prox. Tons Pres- sure	Larg-est Diam. Work Inches	Larg-est Arbor Inches	Capacity Over Table Inches	Capacity Over Table Plate Inches	Size and Length of Ram Inches	Bench Space Inches	Height of press Body Inches	Lever- age Ratio	Ship- ping Weight Pounds	Floor Space Inches	Height Ped- estal Inches	Shipping Weight Ped- estal Pounds
2	03004	6	15½	3	1.5	13¾	1½ x 1½ x 19	8½ x 20	26	66-1	260	18 x 23½	33	125
2B	03001	6	15½	5½	15	14	1½ x 1½ x 19	8½ x 20	26	66-1	280	18 x 23½	33	125
2½	03003	6	15½	3	21½	20¼	1½ x 1½ x 27	8½ x 20	32½	66-1	315	18 x 23½	33	125
3	03005	12	20	5¼	19	17¼	2 x 2 x 24	13 x 25½	35½	112-1	640	21 x 30	27½	180
4	03007	12	20	5¼	26	24½	2 x 2 x 24	—	62	112-1	1350	21½ x 37	—	—
5	03008	15	24½	5½	46	30	2 x 2 x 24	—	64½	150-1	1800	27 x 32½	—	—
6	03009	25	37	8	47	31	6½ x 2½ x 26	—	71	220-1	3000	30½ x 42½	—	—

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Utility Presses

This 10-ton utility press has a wide range of uses in electrical, automotive, implement, appliance, and general repair shops. It is particularly adaptable to straightening and bending work or removing or replacing press-fit parts. The accessories, illustrated below, adapt the unit to many various requirements.

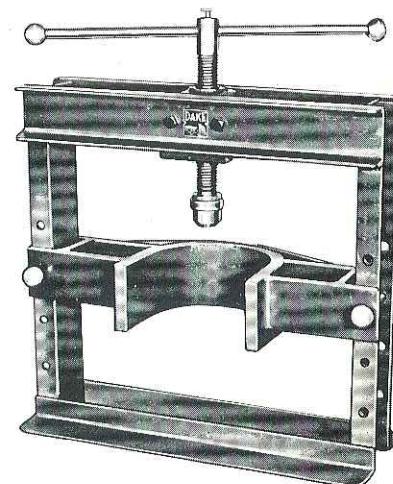


MODEL UT10A WITH UT10-40 TABLE

- 10-Ton Capacity
- Welded Construction
- Acme thread screw
- Removable screw nose permits use of special attachments
- Timken Roller Bearing
- Table easily adjusted
- Adjustable handle permits varying leverages

specifications

Press No.	Item Code No.	Capacity Tons	Largest Diameter of Work Inches	Capacity Table To Ram Inches	Overall Height of Frame Inches	Largest Arbor Inches	Screw Travel Inches	Bench Space Inches	Shipping Weight
UT10-A	09001	10	18	11½	20½	3	5	8x21	75
UT10-B	09002	10	18	18½	27½	3	5	8x21	80
UT10-C	09003	10	18	27½	36½	3	5	8x21	90



Attachments UTILITY PRESS

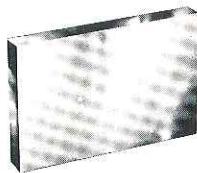
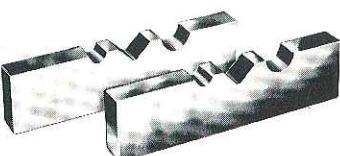
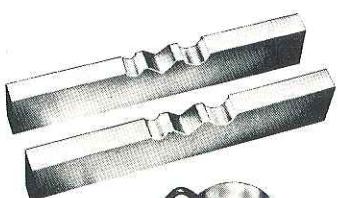


TABLE BLOCKS P10-13 for general press work, gluing, etc. Size 4 in. x 6 in. x ¾ in. Shipping weight 6 lbs. Item Code No. 09009.



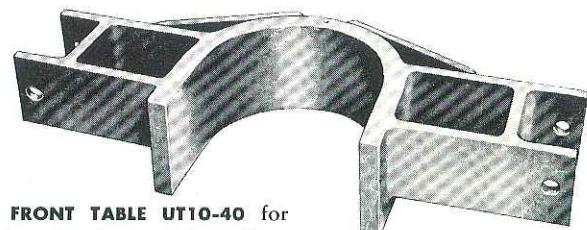
TWO V-BLOCKS P10-14 for Standard Press. Size 1¾ in. x 7 in. x ¾ in. Shipping weight 6 lbs. Item Code No. 09010.



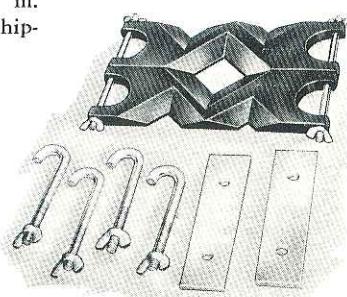
TWO V-BLOCKS UT10-14 for Press with Open Table. Size 2 in. x 10½ in. x ¾ in. Shipping weight 11 lbs. Item Code No. 09011.



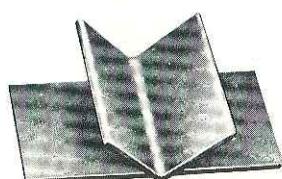
POLE-SHOE SCREW DRIVER ASSEMBLY UT10-50 necessary to remove pole-shoe screws in generators. Shipping weight 6 lbs. Any common wrench can be used, however the Williams ratchet wrench No. S-10 is recommended. Item Code No. 09006.



OPEN FRONT TABLE UT10-40 for removing bearings and pulleys from generators, motors, water pumps, etc. Table opening 7 in. Will fit all UT10 Presses. Shipping weight 35 lbs. Item Code No. 09005.



PULLER PLATE ASSEMBLY UT10-30 for removing bearings and pulleys from generators, motors, water pumps, etc. Smallest opening 5/8 in. square. Shipping weight 22 lbs. Item Code No. 09004.



STARTER AND GENERATOR HOLDER UT10-60 for holding generator while removing pole screw. Base dimension 4 in. x 8½ in. Shipping weight 7 lbs. Item Code No. 09007.

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DAKE

Custom-Engineered Presses



Upper left: Dake 4 post guided platen presses for metal forming, compression molding, die cast trimming, die cutting and die spotting applications.

Upper right: Dake movable frame straightening presses from 25 to 600 ton capacity.

Lower left: DAKE horizontal presses from 25 thru 600 ton capacity.

Lower right: DAKE 150 ton tire press to remove and install solid rubber tires on fork lift trucks.

